Reed College Battery Recycling Standard Operating Procedure

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1.0 Purpose and Scope

Not all batteries are made of the same materials, which is important to consider when recycling or disposing of them. Rechargeable batteries create less waste and conserve resources yet contain heavy metals like cadmium, lead and nickel, which may contaminate the environment if not disposed of properly. Rechargeable batteries like lead acid batteries are highly recyclable though they contain strong sulfuric acid, which is dangerous when leaked into the environment. Non-rechargeable batteries also contain chemicals such as potassium hydroxide, a caustic agent that can cause respiratory, eye, and skin irritation as well as heavy metals like zinc and manganese. The intention of this document is to provide standard operating procedures for Reed College employees to properly handle the different types of used batteries for recycling/disposal.

The battery recycling program at Reed College applies to all employees who use and/or replace any type battery, including custodial and maintenance staff as well as to those who process the used batteries. Employees will have access to a copy of this written policy.

2.0 Battery Recycling Procedure

2.1 Bring Batteries Environmental Health and Safety (EHS)

Send used batteries to the Environmental, Health & Safety (EHS) office by the following methods:

- Bring used batteries (except car batteries) to Chemistry Room 211 and leave on the counter (most preferred method)
- Place used batteries in campus mail and send to the EHS office
- Place in the EHS mailbox in Eliot

If any of the batteries are leaking, place them in a plastic bag away from the clean batteries.

EHS will sort the batteries:

Batteries must be sorted, prepared, and sent to a battery processing facility. Reed uses one of the following. See Appendix 1 for a chart of what types of batteries can be sent where.

- Call2Recycle, which recycles rechargeable batteries and cell phones and charges no fee.
- Total Reclaim, which does charge a fee to recycle non-rechargeable batteries.
- Be aware that some types of batteries may be incompatible with each other.
- Keep the lid closed on the bucket when there are batteries in it.
- Explosion is another potential risk when batteries are stored with different battery types, with contact to Cathode & Anode/+ terminals.



2.2 Call2Recycle Instructions

These instructions can also be found on Waste Room 211 Poster and in Battery Recycling binder:

- 1. **Assemble a new Call2Recycle (C2R) box** if there is not an existing one. If there is an existing box check its current weight; if it is 49 lbs. or more start a new one. If the box is less than 50 lbs., add batteries to it.
- 2. **If it is a new box, write the** *start date* on the back of the C2R box in the provided start date area and fill in the return shipping address. If it is an existing box, check to make sure the start date is less than a year.
- Bag individual batteries using a provided bag (has a white strip on top). For big batteries or if no bag is available, tape the battery terminals with electrical, duct or masking tape.
- 4. **Leaking batteries:** place in plastic bag before putting in shipping box.
- 5. When box is ready to ship:
 - Take out batteries and make sure each one is TAPED or BAGGED.
 - WEIGH batteries to make sure they are not heavier than 11 lbs./5kg each. The scale in the waste room measures in kilograms.
 - Log in Waste Generation sheet, include:
 - Type of batteries and where shipped (Alkaline, NiCd, Li-Ion)
 - RCRA code, Resource Conservation and Recovery Act
 - DOT code, Department of Transportation (9 PG II/8 PG III)
 - Weight (lbs)
- 6. **Secure box** by cross taping both vertically & horizontally. Print return address on the pre-paid address-shipping label if not already done. Take to the mail room on cart & ship.

Call2Recycle service is free including shipping. Once your shipment has been received at their recycling facility, Call2Recycle's automated program will determine when more boxes should be sent to our location (allow up to three weeks for your replenishment boxes to arrive).

Before ordering additional boxes, please check location for boxes that have not been shipped, are not filled, or remain unused.

If you need to order more boxes or have any program questions refer to **Site ID 134710**.

Contact Call2Recycle's Customer Service Department by calling toll free 1-877-273-2953 or emailing: customerservice@call2recycle.org.

If there is an excess of pre-sealed plastic bags it is o.k. to send them back with shipment of used batteries.



2.3 Total Reclaim Instructions

Recycling Instructions (PowerPoint of this in battery folder on Google Drive):

- 1. Sort batteries by THREE types: Each type packaged separately & labeled as to type.
 - a. **Mixed Batteries**: (DRY CELL ONLY) Acceptable Battery Types are Nickel Cadmium, Nickel Metal Hydride, Nickel Iron, Silver Zinc. Insulation of battery terminals NOT required on 9 volt & under batteries.
 - b. **Alkaline Batteries**: Cylindrical (AA, AAA, C, D) type batteries. Insulation of battery terminals NOT required on 9 volt & under batteries.
 - c. Button Cell Batteries: All types, "CR" Lithium Maganese dioxide, "BR" Lithium / Carbon monofluoride. Lithium must be by its self on tape and no other type on tape. "SR" Silver oxide, "LR" Alkaline can be on same tape. Insulate ALL battery terminals on Button cell batteries. When placing batteries on tape, make sure no part of battery cell touches other sides of battery cells on tape. Keep cells all facing same way on tape. A table of button cell battery types can be found in Appendix 2.
- Make sure each new bucket that is started includes a sticker that reads "Used Batteries," "Universal Waste" or "Waste Batteries" and includes the date that the first battery is placed into the bucket.
 - a. Labels can be found under the counter in Rm. 211 and in the Battery Recycling binder. New labels can be printed from the server where they are located under the "Batteries" folder.
 - b. The batteries in the container must be recycled within one year from that date.
- 3. Place leaking batteries in plastic bag and or separate bucket until stable, and then add to the appropriate container in a new bag.
- 4. Insulate battery terminals according to Total Reclaim Battery Recycling guidelines. *Note that not all batteries need to be insulated.* See Total Reclaim guidelines for types of batteries that need insulation (located in Waste Room Battery Recycling binder). To insulate battery terminals use **one** of the following methods:
 - Tape all terminals with sturdy non-conductive tape (not masking or metallic).
 Any battery over 9 volts must have terminals taped.
 OR
 - b. Place each individual battery in a sealed plastic bag or plastic bag that has been sealed with tape.
- 5. **Weigh bucket** and log in Waste Generation sheet when bucket is ready to be shipped to Total Reclaim. Include:
 - Type of batteries
 - Where shipped
 - RCRA code, Resource Conservation and Recovery Act
 - DOT code, Department of Transportation
 - Weight



Do not put more than 50 lbs in each bucket to be shipped to Total Reclaim. Indicate the number of pounds on the container lid.

- 6. Secure lid with tape to bucket so there is no confusion if batteries have or have not been processed.
- 7. Place label "**Do not add batteries; Ready for Total Reclaim Pick-up**" on bucket lid when ready for pickup.
- 8. Transport the buckets of batteries for Total Reclaim to the warehouse on a cart.
 - a. Place Batteries with fluorescent lamps to be shipped out. Batteries should be shipped when Total Reclaim comes to get fluorescent lamps. If not possible call them for pick-up at 503-281-1899.
 - b. Check with the Facilities secretary when there are a sufficient number of full buckets. She will call to arrange a time to meet the recycler for pickup.
 - c. Obtain the Bill of Lading from the driver when the batteries are collected for recycling.
 - d. Send the shipping papers to the EHS Department.

3.0 Precautions

Improper storage and handling of universal waste batteries can pose special health and safety risks. Steps should be taken during the handling and storing of batteries to minimize the risks. There is a potential for partially corroded batteries to leak caustic chemicals. If proper precautions are not taken, workers handling batteries may get chemical burns on their skin. Workers handling batteries should protect themselves by wearing protective clothing, including rubber gloves, eye protection, and rubberized aprons.

4.0 Unknowns

Not everything that comes in for disposal is cut and dry, and sometimes it is not even a battery. It is not unusual for old capacitors and transformers to be put in the mix as well. When coming across a battery, or any other unknown object, set it aside in a container for future investigation. Many foreign batteries do not have descriptive labels or advertise if they are alkaline or rechargeable. For capacitors and transformers, look up their company, # and type before disposal, as some old capacitors may contain PCBs which are harmful to the environment and should be disposed of properly. PCBs have been banned in new transformers and capacitors since 1981, so assume anything older contains PCBs. If you are not sure, assume they are present anyway; a good way to tell is the capacitor's/transformer's weight, since PCBs are heavy. Appendix 3 has a table of some objects you may come across.

5.0 References

Used batteries are treated as Universal Waste under federal EPA and Oregon-DEQ regulations. According to OR-DEQ, management of universal waste batteries must be managed "in a way



that prevents the release of any waste or component of the waste to the environment" (OR-DEQ Fact Sheet: "Management of Waste Batteries under the Universal Waste Rule").

As a Universal Waste Handler, Reed College must clearly indicate the length of time that the universal waste has accumulated through clear labeling and marking (see Procedures). Regulations require that Reed College recycles all used batteries within a year of the accumulation date and sorts them by battery type.

Relevant Regulations

- Environmental Protection Agency (EPA). Title 40 Code of Federal Regulations (CFR) Subpart A and B, 273, Universal Waste Management Systems.
- Oregon Department of Environmental Quality (OR-DEQ). Oregon Administrative Rule (OAR) 340-113. Universal Waste Management. 2007.
- Department of Transportation (DOT). Hazardous Materials Regulations; 49 CFR Parts 171.24, 2007.



Appendix 1: Where to Send Recycled Batteries

D. // T	Where to Recycle?		
Battery Type	Call2Recycle – Free	Total Reclaim – Fee based on weight	
Alkaline (non rechargeable) – Alkaline ONLY, AA, AAA, C, D, 9-volt, Lantern *Includes Titanium	No	Yes	
Button cells	No	Yes	
Carbon Zinc (Zinc Carbonaire)	No	Yes	
Lithium Ion (Li-Ion) (rechargeable) Lithium Ion Polymer	Yes	No	
Lithium primary (non rechargeable) – Lithium Sulfur Dioxide Lithium Maganese Dioxide Lithium Thionyl Chloride *weighing less than 2lbs.	No	Yes	
Mercury (mercuric oxide, mercury cell)	No	Yes	
Nickel Cadmium (Ni-Cd) (rechargeable)	Yes	No	
Nickel Metal Hydride (Ni-MH)	Yes	No	
Nickel Oxyhydroxide (NiOx)	No	Yes – put w/ Mixed Batteries	
Nickel Zinc (Ni-Zn) (rechargeable)	Yes	No	
Rechargeable Alkaline Manganese	No	Yes	
Silver oxide	No	Yes	
Small Sealed Lead Acid (SSLA/Pb), weighing less than 11 pounds (5kg) each	Yes	No	
Lead acid batteries more than 11 lb.	No	Yes – Free of charge	
Wet or Gel Cell	No	Yes – Call for Quote	
Zinc Air (Zinc)	No	Yes	
Cell Phones	Yes	No	



Appendix 2: Button Cell Battery Types

	Carbon				
Alkaline	Zn	Lithium	Silver Oxide	Zinc	NiCd
A76 (Energizer)	491, 240v	CR2032	390	V400	
	(Energizer	(Energize	(Energizer)	PX	
)	r,		(Varta	
		Panasoni)	
		c)			
LR44 (Maxell, Toshiba)	S006PN	CR1620	386		
			(Energizer)		
LR41 (NC)		2016	357/303		
AG3 (Sanik)					
LR 43					
10GA (Varta)		ML1220	S 400PX		
		(Varta)			
N (Sunrise)		CR1632	V76PX (Varta)		
L1154		RFA-67			
G13A					
GPA 76					
AG13					



Appendix 3: Unknown Batteries/Items

Unknown Item	Batteries		Capacitor	Transformer	PCBs Present?
	Lithium	Alkaline			
Power Pack #14885	Yes	No	N/A	N/A	N/A
Aerovox	N/A	N/A	Yes	No	No
Sprague	N/A	N/A	N/A	N/A	Yes
D16516	N/A	N/A	Yes	No	No
Amseco	N/A	N/A	N/A	N/A	Yes
XP1640	N/A	N/A	No	Yes	No
FTC, cs420	N/A	N/A	Yes	No	No
Sangamo	N/A	N/A	Yes	No	Yes
Juicebar	Yes	No	N/A	N/A	N/A
JustMobile Gum (all forms)	Yes	No	N/A	N/A	N/A

